

# **DATA SHEET**

**Product Name Cement Heating Fixed Resistors** 

Part Name PRWD 3W Series

File No. DIP-SP-061

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## **Cement Heating Fixed Resistors**





#### 1. Scope:

- 1.1 This datasheet is the characteristics of Cement Heating Fixed Resistors manufactured by UNI-ROYAL.
- 1.2 Double resistor design, high calorific value, high power, strong pressure resistance
- 1.3 For electrical mosquito repeller
- 1.4 For fragrance diffuser

#### 2. Part No. System:

The standard Part No. includes 14 digits with the following explanation:

2.1 For Arc porcelain shell Fixed resistor, these 4 digits are to indicate the product type .

Example: PRWD=PRWD- type

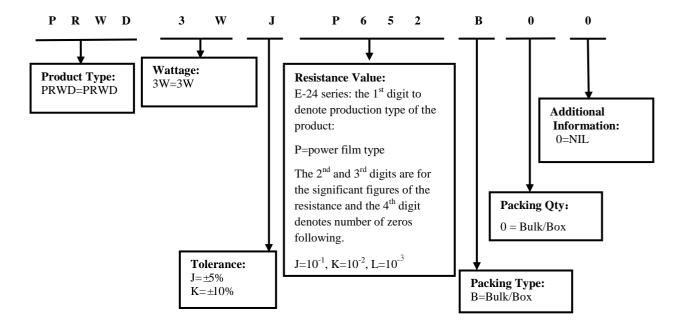
- $2.2.5^{th} \sim 6^{th}$  digits:
- 2.2.1 For power of 1 watt to 16 watt ,the  $5^{th}$  digit will be a number or a letter code and the  $6^{th}$  digit will be the letters of W. Example: 3W=3W;
- 2.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance.  $J=\pm5\%$ ;  $K=\pm10\%$
- 2.4 The 8<sup>th</sup> to 11<sup>th</sup> digits is to denote the Resistance Value.
- 2.4.1 For Cement Fixed Resistors the  $8^{th}$  digits will be coded with "W" or "P" to denote Wire-wound type or Power Film type respectively of the Cement Fixed Resistor product. The  $9^{th}$  &  $10^{th}$  digits are to denote the significant figures of the resistance and the  $11^{th}$  digit is the number of zeros following. Example: P652=6.5K $\Omega$

$$0 = 10^0 \quad 1 = 10^1 \quad 2 = 10^2 \quad 3 = 10^3 \quad 4 = 10^4 \quad 5 = 10^5 \quad 6 = 10^6 \quad J = 10^{-1} \quad K = 10^{-2} \quad L = 10^{-3} \quad M = 10^{-4} \quad M = 10^$$

- 2.5 The 12<sup>th</sup>, 13<sup>th</sup> & 14<sup>th</sup> digits.
- 2.5.1The 12<sup>th</sup> digit is to denote the Packaging Type with the following codes:B=Bulk/Box
- 2.5.2 The 13<sup>th</sup> digit is normally to indicate the Packing Quantity, This digit should be filled with "0" for the Cemen products with "Bulk/Box" packing requirements.
- 2.5.3 For some items, the 14<sup>th</sup> digit alone can use to denote special features of additional information with the following codes or standard product Example: 0= standard product

#### 3. Ordering Procedure

(Example: PRWD 3W ±5% 6.5KΩ B/B)



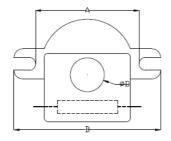


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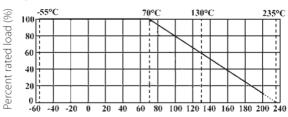
## 4. **Dimension** (Unit: mm)



| Туре       | A±0.5 | B±0.5 | φD±0.5 | Tolerance  | Resistance<br>Range |
|------------|-------|-------|--------|------------|---------------------|
| PRWD<br>3W | 24.9  | 33    | 10     | ±5% & ±10% | 5K6~16K             |

## 5. Derating Curve

Resistors shall have a power rating based on continuous load operation at an ambient temperature from -55°C to 70°C. For temperature in excess of 70°C, the load shall be derate as shown in figure 1



Ambient temperature (°C)

## 5.1 Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Where: RCWV = rated dc or RMS ac continuous working voltage at commercial-line frequency and waveform (VOLT.)

P = power rating (WATT.) R= nominal resistance (OHM)

#### 6. Performance Specification

| Characteristic Limits  Temperature Coefficient ±350PPM/°C                                            |                                                                   | Test Method<br>(GB/T5729&JIS-C-5201&IEC60115)                                                                                                                                                                                 |  |  |  |
|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
|                                                                                                      |                                                                   | 4.8 Natural resistance changes per temp. Degree centigrade $\frac{R_2\text{-}R_1}{$                                                                                                                                           |  |  |  |
| Short-time overload                                                                                  | $\Delta R/R$ : $\pm (5\% + 0.05\Omega)$ and no mechanical damage. | 4.13 4.13 Permanent resistance change after the application of a potential of 2.5 times RCWV or Max. Overload Voltage whichever less for 5 seconds                                                                            |  |  |  |
| Dielectric No evidence of flashover withstanding mechanical damage, arcing or insulation break down. |                                                                   | 4.7 Resistors shall be clamped in the trough of a 90 metallic V-block and shall be tested at AC potential respectively specified in the above list for 60-70 seconds.for cement fixed resistors the testing voltage is 1000V. |  |  |  |



# **Cement Heating Fixed Resistors**





| Solderability                                                                                   | 95% coverage Min.                                                         | 4.17 The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes. Temperature of solder:245±3°C; Dwell time in solder: 2~3 seconds.                   |  |  |
|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Rapid change of temperature                                                                     | $\Delta R/R$ : ±(2.0%+0.05 $\Omega$ ) and no mechanical damage.           | 4.19 30 min at -55 ℃ and 30 min at 155 ℃; 100 cycles.                                                                                                                                              |  |  |
| Load life in humidity                                                                           | $\Delta$ R/R: $\pm$ (5.0% $\pm$ 0.05 $\Omega$ ) and no mechanical damage. | 4.24 Resistance change after 1,000 hours (1.5 hours "ON", 0.5 hour "OFF") at RCWV in a humidity test chamber controlled at $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 93±3% relative humidity. |  |  |
| Load life $ \Delta R/R \colon \pm (5.0\% \pm 0.05 \ \Omega) \text{ and no} $ mechanical damage. |                                                                           | 4.25.1 4.25.1 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle 1.5 hours "ON", 0.5 hour "OFF" at $70^\circ\text{C}\pm\!2^\circ\text{C}$ ambient.                    |  |  |

## 7. <u>Note</u>

7.1 UN-ROYAL recommend the storage condition temperature:  $15^{\circ}$ C ~ $35^{\circ}$ C, humidity: 25%~75%.

(Put condition for individual product)

Even under UNI-ROYAL recommended storage condition, solderability of products over 1 year old. (Put condition for each product) many be degraded.

- 7.2 Store / transport cartons in the correct direction, which is indicated on a carton as a symbol.
  - Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 7.3 Product performance and soldered connections may deteriorate if the products are stored in the following places:
  - a. Storage in high Electrostatic
  - b. Storage in direct sunshine · rain and snow or condensation
  - c. Where the products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>2</sub>.

#### 8. Record

| Version | Description of amendment          | Page | Date         | Amended by | Checked by  |
|---------|-----------------------------------|------|--------------|------------|-------------|
| 1       | First issue of this specification | 1~4  | Jul.06, 2023 | Fucong Liu | Haiyan Chen |
|         |                                   |      |              |            |             |