

UNI-ROYAL
厚聲集團

DATA SHEET

Product Name **Current Sense Resistors**

Part Name **CSR/CSS Series**

Uniroyal Electronics Global Co., Ltd.

88#, Longteng Road, Economic & Technical Development Zone, Kunshan, Jiangsu, China

Tel +86 512 5763 1411 / 22 /33

Email marketing@uni-royal.cn

Manufacture Plant Uniroyal Electronics Industry Co., Ltd.

Aeon Technology Corporation

Royal Electronic Factory (Thailand) Co., Ltd.

Royal Technology (Thailand) Co., Ltd.

1. Scope

- 1.1 This datasheet is the characteristics of Current Sense Resistors manufactured by UNI-ROYAL.
- 1.2 Made by Cu/Ni or Mn/Cu Alloy resistance wire materials
- 1.3 Excellent Solderability
- 1.4 Suitable for all kinds of Current sense application
- 1.5 Application: Power Supply

2. Part No. System

The standard Part No. includes 14 digits with the following explanation:

- 2.1 Current Sense Resistors the 1st to 3rd digits are to indicate the product type and 4th digit is the special feature.

Example:

CSRA= CSRA type

- 2.2 5th~6th digits:

For Current Sense Resistors, The 5th & 6th digits will be indicated with "Lead diameter"

Example: 1.0mm= 10

- 2.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance.

J=±5% K= ±10%

- 2.4 The 8th to 11th digits is to denote the Resistance Value.

- 2.4.1 For the standard resistance values of E-24 series, the 8th digit is "0", the 9th & 10th digits are to denote the significant figures of the resistance and the 11th digit is the zeros following;

For the standard resistance values of E-96 series, the 8th digit to the 10th digits is to denote the significant figures of the resistance and the 11th digit is the zeros following.

- 2.4.2 The following number s and the letter codes are to be used to indicate the number of zeros in the 11th digit:

0=10⁰ 1=10¹ 2=10² 3=10³ 4=10⁴ 5=10⁵ 6=10⁶ J=10⁻¹ K=10⁻² L=10⁻³ M=10⁻⁴ N=10⁻⁵ P=10⁻⁶

- 2.4.3 The 12th, 13th & 14th digits.

The 12th digit is to denote the Packaging Type with the following codes:

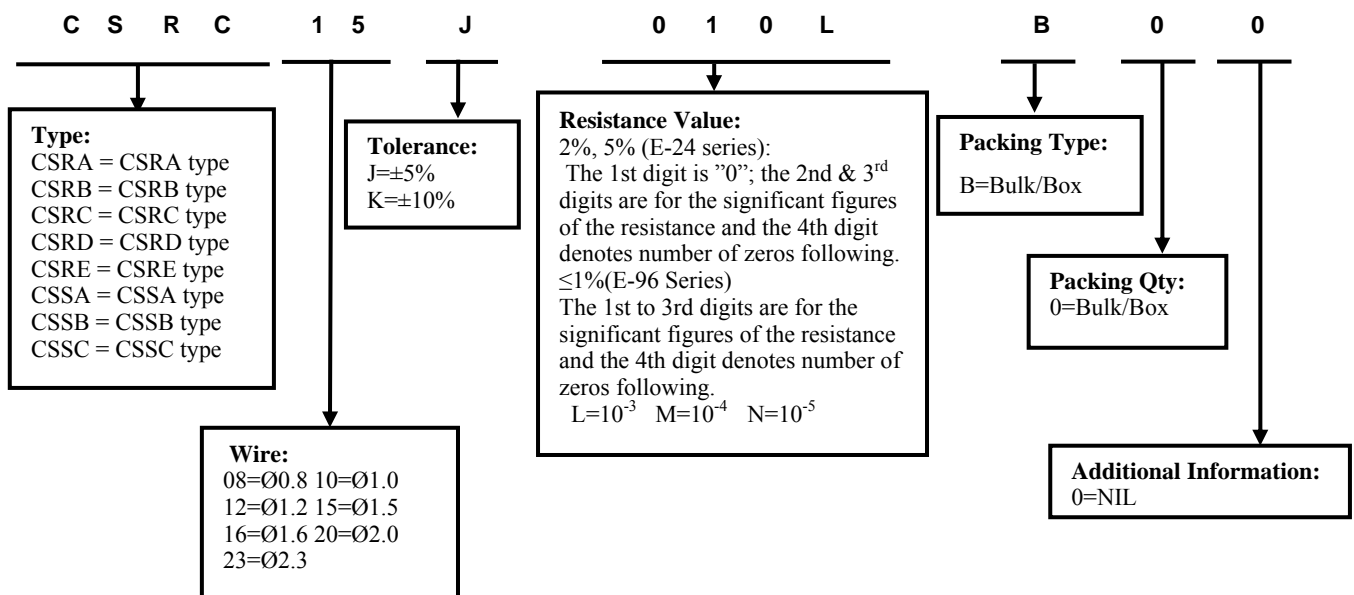
B=Bulk /Box

- 2.4.4 Current Sense Resistors, The 13th digit should be filled with "0"

- 2.4.5 Current Sense Resistors, The 14th digit should be filled with "0"

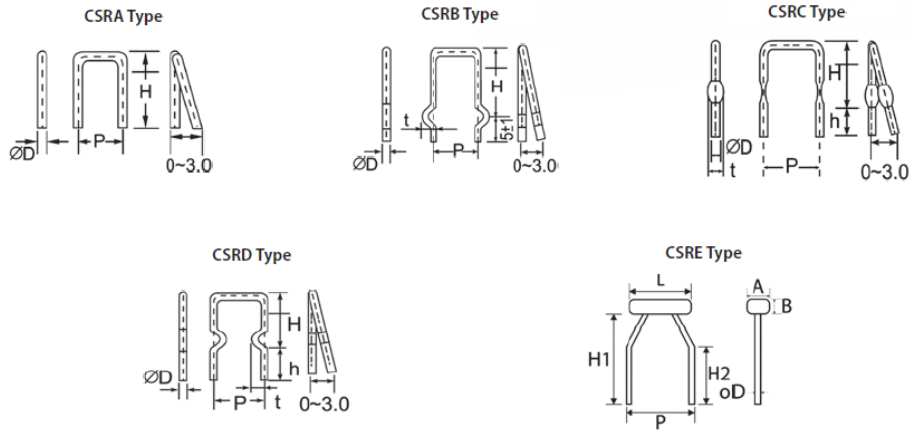
3. Ordering Procedure

(Example: CSRC Ø1.5 ±5% 10m Ω B/B)



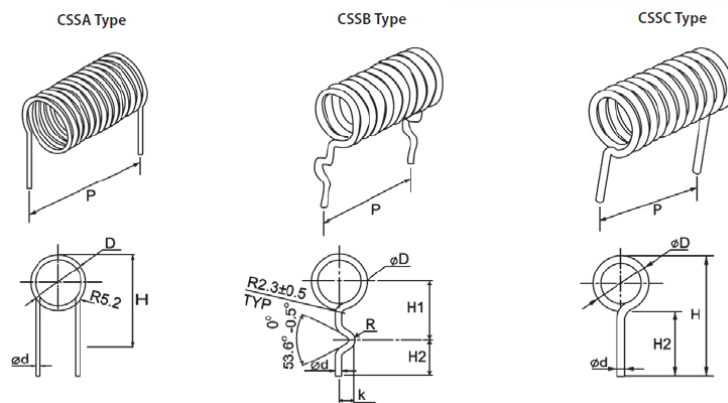
4. Specification

4.1 CSR-Type



Type	ΦD	Rated Current	Resistance Range	TCR	Remark
CSRA CSRB CSRC CSRD	Φ0.8mm	4.5A	5mΩ~50mΩ	±100PPM/°C	*P&H could be design by customer's requirement *Temperature coefficient of resistor could be design by customer's requirement
	Φ0.9mm	5.0A	5mΩ~40mΩ		
	Φ1.0mm	5.5A	3mΩ~30mΩ		
	Φ1.1mm	6.0A	3mΩ~20mΩ		
	Φ1.2mm	7.0A	3mΩ~20mΩ		
	Φ1.3mm	7.5A	3mΩ~20mΩ		
	Φ1.4mm	8.0A	3mΩ~20mΩ		
	Φ1.5mm	9.0A	3mΩ~20mΩ		
	Φ1.6mm	9.5A	3mΩ~15mΩ		
	Φ1.8mm	11A	3mΩ~10mΩ		
	Φ2.0mm	12A	3mΩ~10mΩ		
Φ2.3mm	14A	3mΩ~7mΩ			
CSRE	Φ1.0mm	50A	1mΩ		

4.2 CSS-Type



Type	ΦD	Rated Current	Resistance Range	Remark
CSSA CSSB CSSC	Φ0.8mm	4.5A	5mΩ~50mΩ	*P&H could be design by customer's requirement
	Φ1.0mm	5.5A	3mΩ~30mΩ	
	Φ1.6mm	9.5A	3mΩ~15mΩ	
	Φ2.0mm	12A	3mΩ~10mΩ	

5. Performance Specification

Characteristic	Limits	Test Method (GB/T 5729&JIS-C-5201&IEC60115-1)
Temperature Coefficient	±100PPM/°C	4.8 Natural resistance changes per temp. Degree centigrade $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (PPM/°C)}$ R ₁ : Resistance Value at room temperature (t ₁) ; R ₂ : Resistance at test temperature (Upper limit temperature or Lower limit temperature) t ₁ : +25°C or specified room temperature t ₂ : Upper limit temperature or Lower limit temperature test temperature
Solderability	Surface area must be covered with new solder 95%.	4.17 dipping specimen with flux into 245±3°C solder for 2~3 sec
Resistance to soldering heat	1.No mechanical damage 2.ΔR/R: ≤±2%	4.18 Dipping into 260±5°C solder for 10±1 sec measure after 1hr recover time
Rapid change of temperature	Resistance change rate must be in ±(1%+0.05Ω), and no mechanical damage.	4.19 30 min at -55 °C and 30 min at 155°C; 100 cycles.
Humidity (steady state)	Resistance change rate must be in ±(2%+0.05Ω)	4.24 Temporary resistance change after 240 hours exposure in a humidity test chamber controlled at 40±2°C and 90~95% relative humidity
Load life in humidity	Resistance change rate must be in ±(5%+0.05Ω), and no mechanical damage.	7.9 Resistance change after 1,000 hours operating at RCWV with duty cycle of 1.5 hours “ON”, 0.5 hour “OFF” in a humidity test chamber controlled at 40°C± 2°C and 90 to 95% relative humidity.
Load life	Resistance change rate must be in ±(5%+0.05Ω), and no mechanical damage.	4.25.1 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of 1.5 hours “ON”, 0.5 hour “OFF” at 70°C ± 2°C ambient.

6. Note

6.1. UNI-ROYAL recommend products store in warehouse with temperature between 15 to 35°C under humidity between 25 to 75%RH.

Even under storage conditions recommended above, solder ability of products will be degraded stored over 1 year old.

6.2. Cartons must be placed in correct direction which indicated on carton, otherwise the reel or wire will be deformed.

6.3. Storage conditions as below are inappropriate:

- a. Stored in high electrostatic environment
- b. Stored in direct sunshine, rain, snow or condensation.
- c. Exposed to sea wind or corrosive gases, such as Cl₂, H₂S, NH₃, SO₂, NO₂, etc.

7. Record

Version	Description	Page	Date	Amended by	Checked by
1	First version	1~4	Apr.12, 2019	Chen Haiyan	Xu Yuhua